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D4925-041
Job Sheet 194701



Part No: D4925-041

Job Qty: 6 pcs

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 10/29/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	10/29/19		0.00	0.73	Small Fab - 1		DAS 53 OCT 24 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	10/29/19		0.00	0.00	QC 5 - 10		DAS 40 OCT 24 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Powdercoat - 11 Gls Blk(A)-B4B	6 pcs	10/29/19		0.00	0.57	Powdercoat - 1 - B4B		DAS 40 OCT 24 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	6 pcs	10/29/19		0.00	0.00	QC 3 - 10		DAS 40 OCT 24 2019
							QC 3 - 13		

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10/24/2019

[Dart Hawkesbury] Job Sheet - Boucher, Sylvie

140 Packaging 3-1 - Stock - B4B

6
pcs

10/29/19

0.00 0.00

Oscar

NOV 11 2019

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

DAS

81

9-89

NOV 05 2019

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

ST 218

					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	6 pcs	✓	10/29/19	0.00 0.00	QC 21 - SA - 21 ✓
						QC 21 - SA - 70
						QC 21 - SA - 53

ST 218

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Part Op 100 - Small Fab-8 (Small Fab) Rivet nutplate to D4925-1 as per dwg.
 Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
 120 - Powdercoat11 (Gloss Black (Alum). (Ref:QSI005 4.3.5.13)) ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: 1:00 OVEN TEMPERATURE: 320 FINISH TIME: 9:38
 130 - QC3 (QC3- Inspect Part Finish)
 140 - Packaging3-2 (Identify as per dwg & Stock Location: _____)
 150 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	6 pcs (1 ea)	100-Small Fab - 1	5225289
LN29985-A05	Anchor Nut	36 pcs (6 ea)	100-Small Fab - 1	3100396
MS20426AD3-4	Rivet	72 Ea (12 ea)	100-Small Fab - 1	5143662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4925-1	6	6	0
	LN29985-A05	36	285	0
	MS20426AD3-4	72	1,537	0

Part Specifications

Specifications could not be found.

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